

3050

LARGE FAB



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T101896-3
Job Sheet 178329



SHIP

7-13

NO

FAIL

Part No: RB T101896-3

Job Qty: 1 ea

Part Name: Bar Welded Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/18/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB T101896 Rev A IPP Rev A 18.03.27 New issue DP Verify DD/IPP Rev. B 18.05.23 New DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Large Fab-7		EL
140	Large Fab	1 pcs	6/18/18	6/18/18	0.00	1.00	Large Fab 3		EL
150	QC	1 pcs	6/18/18	6/18/18	0.00	0.00	QC9		CPC
190	QC	1 pcs	6/18/18	6/18/18	0.00	0.00	QC5		CPC
220	Packaging	1 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-2		EL
230	QC21-SA	1 Ea	6/18/18	6/18/18	0.00	0.00	QC21		EL

Part Op 140 - 1-Weld as per DWG. using welding fixture ____ A & B. See note 8. 2-Grind welds flush as per DWG.
Descriptions: 190 -

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T101896-9	End Bar	1 Ea (1 ea)	90-Start up Operation	50902/7
RB T101896-7	Side Bar	2 Ea (2 ea)	140-Large Fab	50902/9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB T101896-9	1	0	0
140-Large Fab	RB T101896-7	2	0	0

Part Specifications

Specifications could not be found.



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Plex 6/22/18 10:30 AM dart.logan.david

Container No: S090311



Part: RB T101896-3

Job No: 178329

Serial No/Batch: S090311

Revision: A

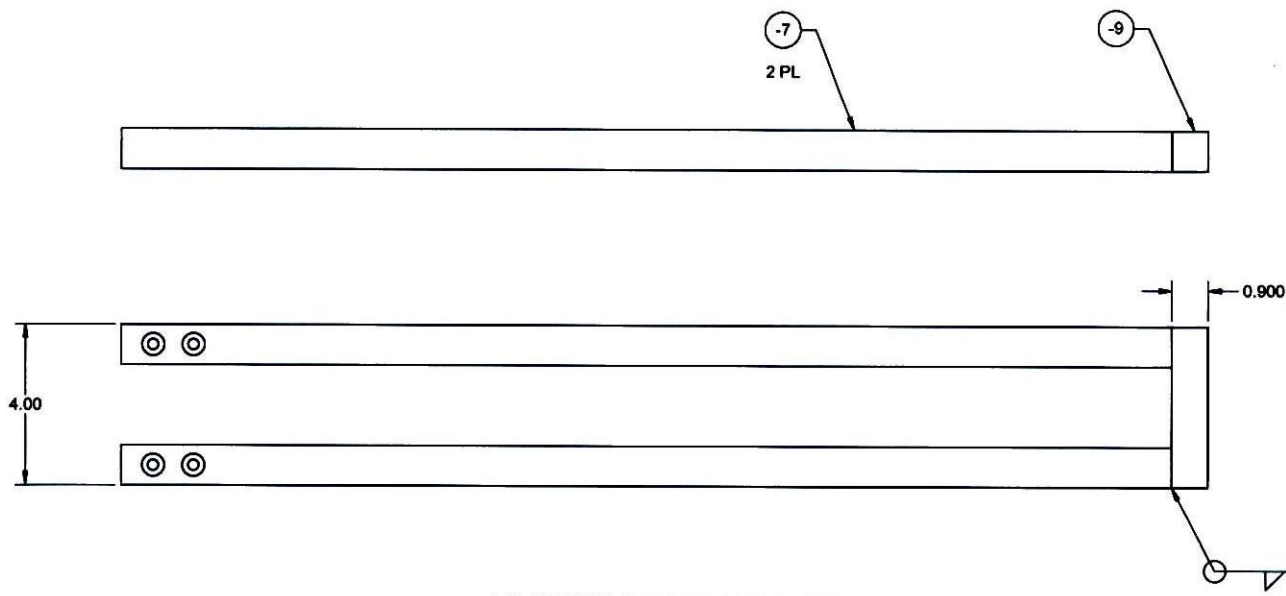
Inspector:

Exp Date:

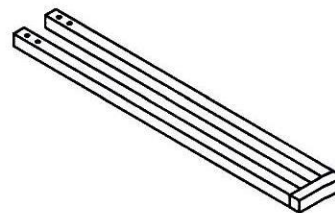
Instructions:

Date: 07/10/18

ITEM #	QTY	PART #	PART TITLE
-7	2	RBT101896-7	SIDE BAR
-9	1	RBT101896-9	END BAR



RB T101896-3 BAR WELDED ASSY



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178329
20180622
7L

GRIND ALL OUTER WELDS
FLUSH WITH SURFACE
2 PL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
(DO NOT APPLY FINISH UNTIL DIMENSIONAL CHECK OF ASSEMBLY IS COMPLETE, REF SHEET 1)
 - 4) TOLERANCES: X.X = ± 0.1 " / ± 1 "
X.XX = ± 0.01 " / ± 0.5 "
X.XXX = ± 0.005 " / ± 0.1 "
X.XXXX = ± 0.0005 " / ± 0.05 "
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) COUNTERSUNK HOLES MUST BE ON THE SAME SIDE

RELEASED

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	RB T101896	SHEET 2 OF 9
APPROVED	<i>Man</i>	TITLE	SCALE
		M/R GRIP SPACING TOOL	NTS
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